



## Sensor Interface

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### Temperature Transmitter

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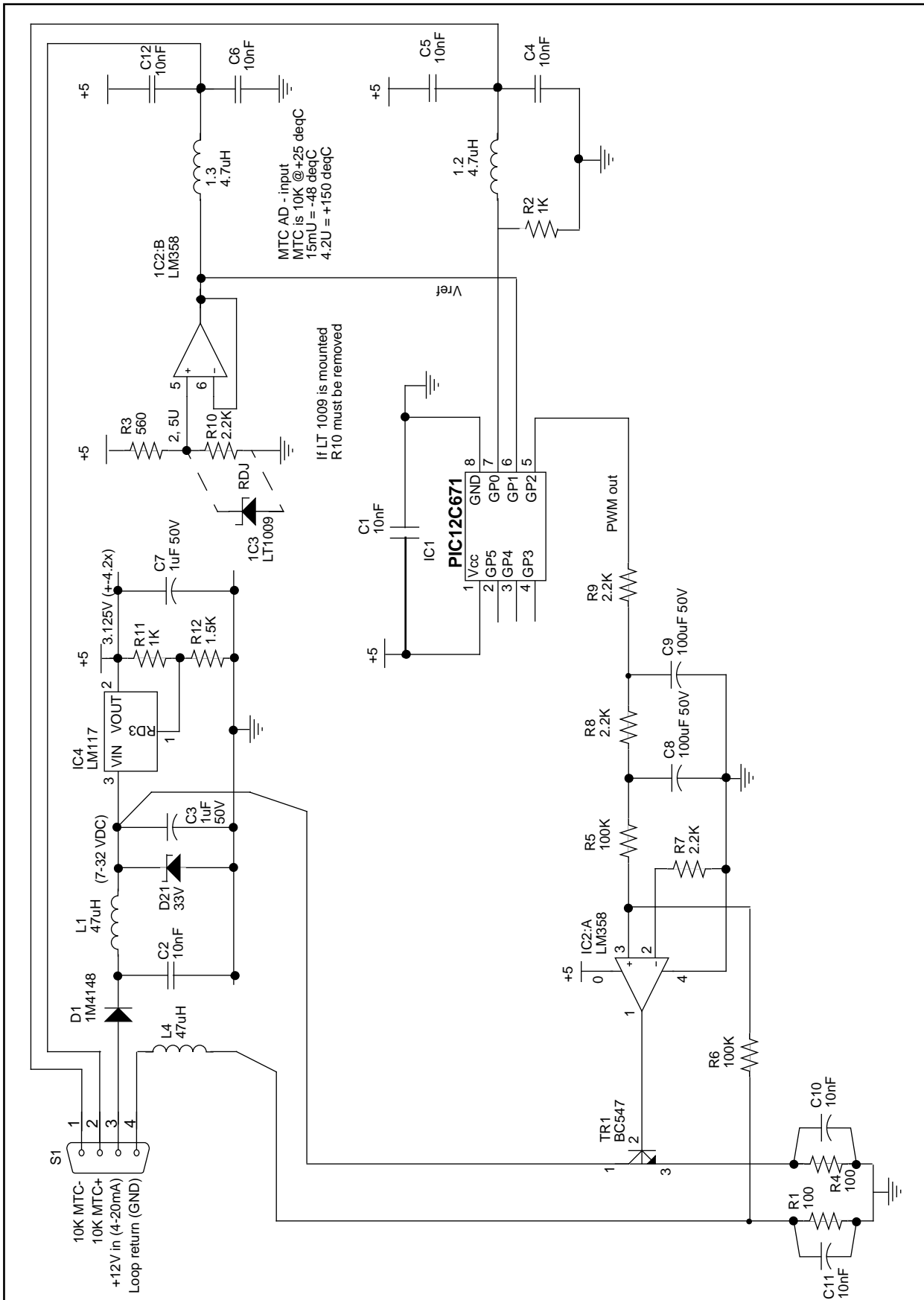
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The following is an example of using PIC12C671 to measure and transmit temperature using a 4-20 mA loop.

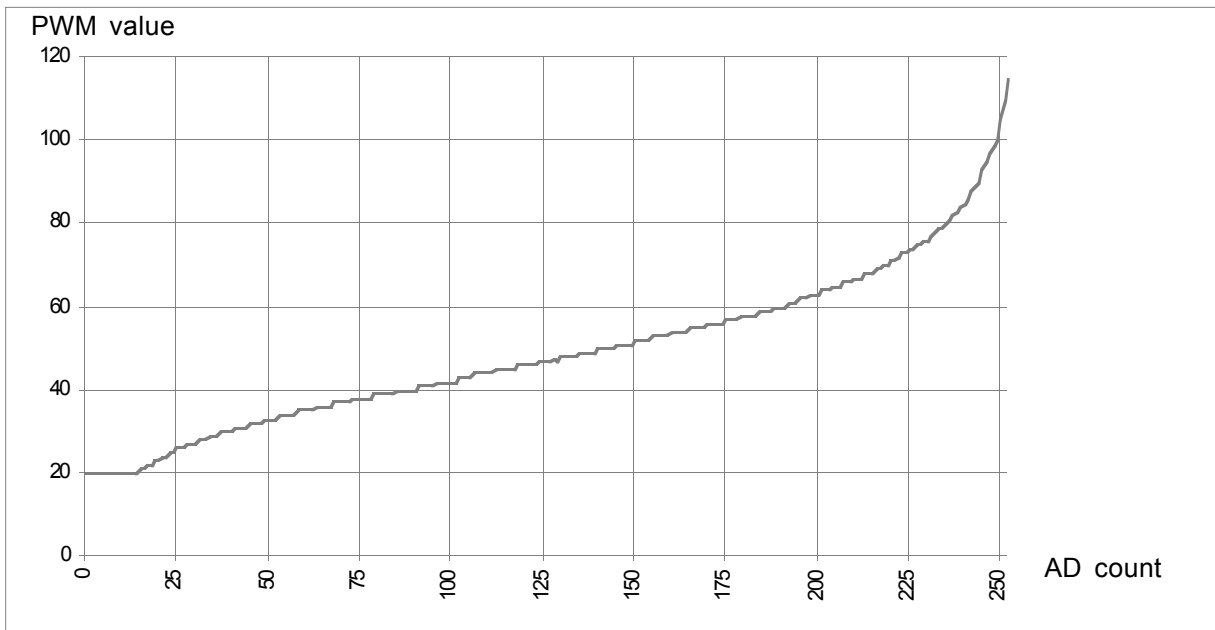
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Plot of TEMP-FE.S01 (Protel. Schematic)



**Accuracy of 4-20mA temperature transmitter**  
**Accuracy calculation (root mean sqr)**

Standard		X <sup>2</sup>	LT1009	X <sup>2</sup>
Reference voltage	4.2%	0.00180	0.4%	0.00002
R10	1.0%	0.00010	---	---
R3	1.0%	0.00010	---	---
NTC	5.0%	0.00250	1.0%	0.00010
R-shunt, R2	1.0%	0.00010	0.1%	0.00000
PIC, input (8 bit)	0.4%	0.00002	0.4%	0.00002
PIC, output (8 bit)	0.4%	0.00002	0.1%	0.00000
Current out, R1	1.0%	0.00010	0.1%	0.00000
Current out, R4	1.0%	0.00010	0.1%	0.00000
SUM		0.00483		0.00015
Sqr		0.06950		0.01229
Result		± 6.9%		± 1.2%

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## APPENDIX A: SOURCE CODE

```
*****
;*
;* File      : c:\mplab\wrk\temp-fe.asm
;* Project   : A Microchip $100 project
;* Purpose   : 4-20mA loop powered temperature transmitter using PIC12C671
;*
;* Date      Ver.      Name          Note
;* 970716    0.0       Ken Mahtiasen Initial layout, test with PIC16C71
;*
;*
;*
*****

        Title      "PIC12C671 4-20mA temperature transmitter"

        list P=16C71, n=74, R=DEC, st=off
        errorlevel -302, -306

        INCLUDE "P16C71.INC"
        INCLUDE "ntc_tab.asm" ; A/D-converter to PWM-output conversion table

*****
;*
;* Input    : 10k NTC using 2,5V reference voltage
;* Output    : SW-generated PWM signal.
;* Purpose   : Test of software.
;* note     : Please note the code is compiled for PIC16C71 due to
;*           : missing 12C671 MPLAB driver
;*           :
;*           :
***** Data RAM Assignments *****
;
;          cblock      0Ch          ; variables 0Bh - 2Fh

W_Temp          ; Register for W during interrupt
Status_Temp     ; Register for STATUS-register during interrupt

PWMvalue        ; The PWM puls length setpoint (1-255)

Delay           ; Counters for the main loop delay
DelayCnt

        endc

;
*****
;
;          ORG      0000          ; Reset vector
;          goto    Start

;          ORG      0004          ; Interrupt vector
;          goto    Interrupt

Start
;          movwf   OSCCAL        ; Running wirh PIC12C671 this line must be adopted

Init
;          clrf    PORTA        ; Initialize Port A and Port A of the PIC 16C71
;          clrf    PORTB

;          bsf     STATUS,RP0    ; BANK 1
;          movlw   b'00100000'  ;
;          movwf   TRISB        ;
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```
        movlw    b'01000011'    ; TMR0 prescaler is 16 => 00-FF = 4,096ms
        movwf   OPTION_REG

        movlw    b'00011111'    ; RA0 is NTC input, RA3 is Vref
        movwf   TRISA
        movlw    b'00000001'    ; A/D input: RA3 is Vref.
        movwf   ADCON1
        bcf     STATUS,RP0      ; BANK 0
        clrf    ADCON0         ; CH = 0 (RA0). Turn on AD-module (is allways on)
        movlw    b'10100001'    ; Enable Timer interrupt
        movwf   INTCON

main                                         ; MAIN LOOP

        movlw    b'10000001'
        movwf   ADCON0
        bsf     ADCON0,GO      ; start A/D conversion
ADok    btfss   ADCON0,ADIF
        goto     ADok         ; Wait for A/D-converter to finish

        movf    ADRES,W       ; Read the A/D-value

        call    NTC_table     ; Convert the A/D converter signal
                                ; to the PWM signal (used by IRQ routine).

        movwf   PWMvalue      ; Save the PWM value for the IRQ-routine

        movlw   60            ; Main loop delay of approx. 50ms
        movwf   DelayCnt
Redo_1  movlw   255
        movwf   Delay
Redo_2  decfsz  Delay,F
        goto    Redo_2
        decfsz  DelayCnt,F
        goto    Redo_1

        goto    main

;*****
; Interrupt service routine
;*****
;
; Input      : PWMvalue (40 => 0,4V output 255 => 3,125V output)
; Output     : SW-generated PWM signal to PortB,0
; note      : Please note the code is compiled for PIC16C71 due to
;            : missing 12C671 MPLAB driver

Interrupt                                         ; Variable IRQ-time from 16us to 6,1ms
                                                ; The IRQ routine uses approx. 22us

        movwf   W_Temp        ; Copy W to Temporary register
        swapf   STATUS,W      ; Swap status to be saved into W
        movwf   Status_Temp   ; Sate status to Status_Temp register

        btfss  PORTB,0        ; ON time is equal to TRM0 time
                                ; level shift: ON to OFF or OFF to ON ?
        goto    OffToOn
OnToOff bcf     PORTB,0        ; From ON to OFF
        movf    PWMvalue,W    ; Check ONTIME and update TIME
        goto    SetTime
OffToOn bsf     PORTB,0        ; From OFF to ON
        movf    PWMvalue,W
        sublw   0             ; Ontime = 256 - OFFtime
```

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```
        btfsc    STATUS,Z
        movlw   255           ; check for PWMvalue = 0
SetTime movwf TMR0

        swapf   Status_Temp,W ; Swap Status_Temp register into W
        movwf  STATUS        ; Move W into STATUS register
        swapf   W_Temp,F     ; Swap W_Temp
        swapf   W_Temp,W     ; Swap W_Temp into W

        bcf     INTCON,T0IF  ; enable IRQ

        retfie

END
```