

<u>AN600</u>

Air Flow Control Using Fuzzy Logic

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INTRODUCTION

Fuzzy logic control can be used to implement a wide variety of intelligent functions including everything from consumer electronic goods and household appliances to auto electronics, process control, and automation.

Typically, fuzzy logic control applications fall into two categories. First, it can be used to enhance existing products with intelligent functions. Second, it can utilize sensors that continuously respond to changing input conditions. In addition, fuzzy logic simplifies dealing with non-linearities in systems, and allows for quicker product development cycles.

This application note will step the user through a fuzzy logic control design utilizing sensors. The development tool used is Inform[®] Software's *fuzzyTECH[®]-MP*. The development tool allows for an all-graphical editor, analyzers, and debug capability.

PROJECT DESCRIPTION

The block diagram of the project is shown in Figure 1 and operates as follows.



FIGURE 1: BLOCK DIAGRAM

The control panel prompts the user to enter the desired beach ball height on the 16-key keypad. The keypad input is echoed on the LCD module and the user is prompted for confirmation. Upon confirmation of user input, the control panel initiates a ranging cycle to calculate the current height of the beach ball. The desired height and current height are continually displayed on the LCD module. From the current height, the control panel calculates both the velocity and the delta height (difference in desired height from current height). This information, along with the desired height, is transmitted to the PC via an RS-232 link. The fuzzy logic algorithm, running on the PC, calculates the appropriate duty cycle of the DC fan and transmits this information to the control panel. This emulates a "real world" environment in which system level debug can be done on the PC in real-time. The control panel controls the duty cycle of the DC fan with this input. The above listed ranging process continues indefinitely until interrupted by the user.

The control panel houses an ultrasonic ranging module and the microcontroller. The microcontroller handles all of the peripheral interfaces including the 16-key keypad, the LCD display, the ultrasonic ranging module, and the RS-232 serial link. The project required a microcontroller that could handle the data throughput and all of these peripherals with little or no external components. The microcontroller used was the PIC16C74, which contains 4K of on-chip program memory and 192 bytes of on-chip data memory. Furthermore, the interrupt capabilities, I/O pins, PWM module, capture and compare modules, timer modules, Universal Asynchronous Receiver Transmitter (USART), and A/D converter make it an excellent fit for the application. In addition, the on-chip Pulse Width Modulation (PWM) module allows for a single component (FET) interface for the DC fan control and the ranging module can interface directly to the microcontroller (refer to Application Note AN597, "Implementing Ultrasonic Ranging").

FUZZY DESIGN

Fuzzy logic first translates the crisp inputs from the sensor into a linguistic description. Then it evaluates the control strategy contained in fuzzy logic rules and translates the result back into a crisp value.

The first step in fuzzy logic control design is system definition. The only possible sources of inputs to the fuzzy logic control algorithm are the ultrasonic transducer, the user, and the DC fan. The key is to decide which of these inputs are significant and which are not. Basically, the behavior of the beach ball was characterized by asking the following questions from the beach ball's perspective:

- Where am I?
- How far am I from where I want to be?
- · How fast am I getting there?
- What external force will get me there?

The nice thing about fuzzy logic control is that the linguistic system definition becomes the control algorithm.

The variables were defined as follows:

- Current Height [Where am I?]
- Delta Height [How far am I from where I want to be?]
- Velocity [How fast am I getting there?)
- Duty Cycle [What external force will get me there?]

Defining the variables was the starting point, but for the algorithm to work smoothly, it isn't good enough to say "the beach ball has velocity," you need to know to what degree the beach ball has velocity. This is accomplished by defining terms that more fully describe the variable. The combination of variables and terms gives a linguistic description of what is happening to the system. From this, the Velocity variable can be described as having a "positive small velocity" or a "positive big velocity," not just a "velocity." There is no fixed rule on how many terms to define per variable. Typically, three to five terms are defined, but more or less may be needed based on the control algorithm. In retrospect, we probably could have reduced Current Height to three terms and Velocity to five terms. Table 1 lists the four variables that are used for the trade show demo and their associated terms.

Once the linguistic variables are defined, data types and values need to be defined. For this application, data types were defined as 8-bit integers (16-bit definition is also possible). After defining the data types, the shell and code values for each variable were specified. A shell value is used within the fuzzy logic development tool and a code value is used when the code is generated.

The best way to describe shell and code values is using the analogy of a D/A converter. If we have a 5.0V, 8-bit D/A converter, the digital input would correspond to the code value and the analog output would correspond to the shell value. This is, if we write (or pass) a value of 128 to the D/A we would get a 2.51V out. Applying this analogy to our project, we would pass a crisp value (digital) to the fuzzy world and the fuzzy world would use the fuzzy value (analog). Therefore, when we define shell and code values, we are basically defining the "D/A converter." For example, you can define the shell value for Duty Cycle to be a minimum of 0 and a maximum of 100 (percent). Therefore, within the fuzzy logic development tool, Duty Cycle will take on a value between 0 and 100, inclusive.

The code value is limited by the data type, but can take on any or all of the digital range. That is, if the shell value is 0 to 100, the code values could be defined as 0 to 100. But to get full resolution, the code value should be defined over the entire range (i.e., 0 to 255 for 8-bit data types). The code values and shell values were defined as shown in Table 2. Note that for the height and velocity variables, the shell values are scaled by 2 (i.e., a Current Height with a crisp value of 60 would correspond to 30 inches).

	Output Variable		
Current Height	Delta Height	Velocity	Duty Cycle
very lo	neg big	neg big	very slo
lo	neg small	neg med	slo
medium	zero	neg small	medium slo
hi	pos small	zero	medium
very hi	pos big	pos small	medium fast
		pos med	fast
		pos big	very fast

TABLE 1: INPUT AND OUTPUT VARIABLES AND TERMS

TABLE 2: SHELL AND CODE VALUES

	Shell Value	Code Value		
Variable	Min.	Max.	Min.	Max.
Current Height	0	120	0	255
Delta Height	-50	50	0	255
Velocity	-5	5	0	255
Duty Cycle	0	255	0	255

Next, the membership functions were defined to further describe the variables. The fuzzy logic development tool creates the membership functions automatically. This gives a good starting point, but the membership functions still need to be fine-tuned during the debug phase. In this application, only the linear shaped functions (Pi, Z, S and Lambda types) were used as seen in Figure 2.

FIGURE 2: STANDARD MEMBERSHIP FUNCTION TYPES



FUZZIFICATION

Fuzzification entails translating a crisp value into a fuzzy value. Once all of the variables have been defined, the interfaces between the variables need to be defined. The interfaces for the input variables contain the fuzzification procedures. In defining the interfaces, the input variable's fuzzification method needs to be defined. The computation of fuzzification is carried out at runtime for code efficiency. The type of fuzzification used in this project is membership function computation. This is largely due to the code space efficiency and accuracy associated with this method. Once fuzzification has taken place, the algorithm is performed in the fuzzy world according to the rule base.

FIGURE 3: DEGREE OF MEMBERSHIP

FUZZY RULE BASE

The entire fuzzy inference is contained within the rule blocks of a system. For example, if the beach ball is near the top of the tube and it was commanded to be near the bottom of the tube, the rule that described the situation would be:

IF CURRENT HEIGHT = VERY HI

AND DELTA HEIGHT = NEGATIVE BIG

THEN DUTY CYCLE = SLOW

The above rule describes one situation, but the rule definition would continue until the system was adequately described The rule block is the collection of all rules that describe the system.

The rules of the rule block can also be defined in terms of how much a specific rule is supported when calculating inference. The support of a rule, or plausibility, is known as the degree of support for that rule. A plausible rule is defined by a 1.0, a totally implausible rule is defined by 0.0. In this project all rules are fully supported.

The degree to which a crisp value belongs to a term is known as the degree of membership. For example, the terms Medium and Hi for the variable Current Height were defined as a Lambda-type membership function centered around the crisp values 52 (26 inches) and 82 (41 inches), respectively, as shown in Figure 3.



Therefore, if the beach ball was at 26 inches, the degree of membership would be 1.0 for Medium and 0.0 for Hi. However, as the beach ball rises in height, the degree of membership for the term Medium would decrease and the degree of membership for the term Hi would increase. The interplay of these linguistic variable terms is controlled by the rule base. The rule base defines not only the relationship between the terms, but also how much each rule is supported, as described previously.

From the list of rules, a Fuzzy Associative Map (FAM) is constructed (see below). The FAM shows the plausibility (degree of support) of each rule as seen in Figure 4 and Figure 5.





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DEFUZZIFICATION

Defuzzification entails translating a fuzzy value to a crisp value. The interface for the output variables contains the defuzzification procedures. For most control applications (and this project), the center-of-maximum (CoM) method is used for defuzzification. CoM evaluates more than one output term as valid and compromises between them by computing a weighted mean of the term membership maxima. Example 1 and Figure 6 show the defuzzification of the linguistic variable Duty Cycle using CoM.

EXAMPLE 1: DEFUZZIFICATION OF DUTY CYCLE

The crisp values of the three input variables are as follows:

Current Height: 30

Delta Height: 0

0

Velocity:

The crisp value can be calculated using the CoM method with the following equation.

$$C = \sum_{i} [I \cdot max_{x} (M) \cdot arg (max_{x} (M))]$$

ΣiΙ

 $\begin{array}{l} c = crisp \ output \ value \\ i = linguistic \ term \\ l = inference \ result \\ M = membership \ function \ of \ linguistic \ term \\ \end{array}$

For this example, when the crisp values are fuzzified, the Duty Cycle variable is defined to be mostly "medium" (degree of membership of 0.7) and somewhat "medium fast" (degree of membership 0.1). The arguments for the "medium" and "medium fast" term membership maxima are 165 and 178, respectively.

((0.7 • 1.0 • 165) + (0.1 • 1.0 • 178)) = 166

165 very_slow 178 Term 1 very slow slow .7 med_slow medium med fast fast .1 very_fast 0 255 0 166 1 Х Duty_Cycle Y 0

 Inputs
 Outputs

 current_height
 30.0000

 delta_height
 0.0000

 velocity
 0.0000

 Value:
 0.0000

 Steps [%]:
 10.00

FIGURE 6: DEFUZZIFICATION OF DUTY CYCLE

DEBUGGING

In serial debug mode, one can graphically adjust the variable terms and see the results in "real time." On this project, the first variable adjusted was the Duty Cycle variable. Duty Cycle was adjusted so that the beach ball reached 30 inches (Figure 7). The Delta Height terms were fine-tuned -- negative small, zero, and positive small were bunched together -- and the beach ball stabilized at 30 inches (Figure 8). There was virtually no fluctuation in the height. In order for the system to self-correct for environmental (external) changes, the Velocity variable was used. The velocity variable is calculated by the difference in height between consecutive height calculations. A few rules were added that used the Velocity variable to nudge the ball into place when the environmental conditions changed (Figure 9).

Another advantage of fuzzy logic is that it simplifies dealing with non-linearities of the system. The system was highly non-linear, so it was tested at the extremes and moving the beach ball at different rates from one extreme to the other. The Current Height variable needed almost no adjustment (Figure 10). The variable that required the most work was the Duty Cycle variable, but in less than a day, the algorithm was working well within specifications. The beach ball could go from a resting position, with the DC fan off, to the maximum allowable height of 42 inches in less than 8 seconds with no overshoot. Operation between the minimum and maximum height was much quicker, also with no overshoot.

The final graphical representation of the linguistic variables are shown in Figure 7 through Figure 10.



FIGURE 7: DUTY CYCLE VARIABLE









FIGURE 10: CURRENT HEIGHT VARIABLE



INTEGRATION

The system parameters and graphical variable representations are captured in a Fuzzy Technology Language (FTL) file. The FTL file is a vendor and hardware independent language which defines the fuzzy logic based system. The FTL file for this project can be seen in Appendix A.

The FTL file is used to generate the public variable definitions and code which can be embedded in the microcontroller. The appropriate device family from the pre-assembler code are generated by simply selecting the compile pull-down menu. Once the pre-assembler file is generated, the "hooks" to the main program must be added.

The best way to embed the code is to use the template MYMAIN.ASM. The template for each of the families of devices (PIC16C5X, PIC16CXXX and PIC17CXX) is included in the *fuzzyTECH*[®]-*MP* development kit. The template shown in Appendix B is for the PIC16CXXX family.

The file MYMAIN.ASM should contain your program in the "main_loop" section. The only other modifications required to the template are listed below and are specified in the left hand column of Appendix B.

- 1. Processor Type definition
- 2. Code Start Address
- 3. Fuzzy RAM Start Address
- Include Public Variable Definition file (myproj.var), which was created by fuzzyTECH[®]-MP
- Include Pre-Assembler Code (myproj.asm) which was created by fuzzyTECH[®]-MP
- Call Initialization (initmyproj) which was created by fuzzyTECH[®]-MP
- 7. Set Crisp Input Value(s)
- 8. Call Fuzzy Logic System (myproj)
- 9. Read Crisp Output Value(s)

For this project, the fuzzy logic algorithm assembled to 704 words of program memory and 41 bytes of data memory.

SUMMARY

This project demonstrates many aspects of fuzzy logic control - quick development cycle, real-time debug, sensor integration, and non-linear system control. The total development time for the application took less than a week and performed well within system specifications. Please check the Microchip BBS for the latest version of the source code. Microchip's Worldwide Web Address: www.microchip.com; Bulletin Board Support: MCHIPBBS using CompuServe[®] (CompuServe membership not required).

APPENDIX A: FUZZY TECHNOLOGY LANGUAGE FILE

```
PROJECT {
 NAME = B_BALL.FTL;
 AUTHOR = ROBERT SCHREIBER;
 DATEFORMAT = M.D.YY;
 LASTCHANGE = 9.16.94;
 CREATED
           = 9.14.94;
 SHELL = MP;
 COMMENT {
} /* COMMENT */
 SHELLOPTIONS {
   ONLINE_REFRESHTIME = 55;
   ONLINE_TIMEOUTCOUNT = 0;
   ONLINE_CODE = OFF;
   TRACE_BUFFER = (OFF, PAR(10000));
   BSUM_AGGREGATION = OFF;
   PUBLIC_IO = ON;
   FAST_CMBF = ON;
   FAST_COA = OFF;
   SCALE_MBF = OFF;
   FILE_CODE = OFF;
   BTYPE = 8_BIT;
 } /* SHELLOPTIONS */
 MODEL {
   VARIABLE_SECTION {
     LVAR {
       NAME
                = current_height;
        BASEVAR = Current_Height;
        LVRANGE = MIN(0.000000), MAX(120.000000),
                  MINDEF(0), MAXDEF(255),
                  DEFAULT_OUTPUT(120.00000);
        RESOLUTION = XGRID(0.000000), YGRID(1.000000),
                     SHOWGRID (ON), SNAPTOGRID(ON);
       TERM {
          TERMNAME = very_lo;
          POINTS = (0.000000, 1.000000),
                   (14.117647, 0.000000),
                   (120.000000, 0.000000);
          SHAPE = LINEAR;
          COLOR = RED (255), GREEN (0), BLUE (0);
        }
        TERM {
         TERMNAME = 10;
         POINTS = (0.000000, 0.000000),
                   (5.176471, 0.000000),
                   (24.941176, 1.000000),
                   (40.941176, 0.000000),
                   (120.000000, 0.000000);
          SHAPE = LINEAR;
          COLOR = RED (0), GREEN (255), BLUE (0);
        }
       TERM {
          TERMNAME = medium;
          POINTS = (0.000000, 0.000000),
                   (27.294118, 0.000000),
                   (51.294118, 1.000000),
                   (66.352941, 0.000000),
                   (120.000000, 0.000000);
          SHAPE = LINEAR;
          COLOR = RED (0), GREEN (0), BLUE (255);
        }
```

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```
TERM {
    TERMNAME = hi;
    POINTS = (0.000000, 0.000000),
             (55.529412, 0.000000),
             (82.352941, 1.000000),
             (106.352941, 0.000000),
             (120.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (128), GREEN (0), BLUE (0);
  }
 TERM {
    TERMNAME = very_hi;
    POINTS = (0.000000, 0.000000),
             (73.411765, 0.000000),
             (113.411765, 1.000000),
             (120.000000, 1.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (128), BLUE (0);
 }
} /* LVAR */
LVAR {
 NAME
          = delta_height;
 BASEVAR = Delta_Height;
 LVRANGE = MIN(-50.000000), MAX(50.000000),
            MINDEF(0), MAXDEF(255),
            DEFAULT_OUTPUT(-50.000000);
 RESOLUTION = XGRID(0.000000), YGRID(1.000000),
               SHOWGRID (ON), SNAPTOGRID(ON);
 TERM {
    TERMNAME = neg_big;
    POINTS = (-50.000000, 1.000000),
             (-16.666667, 0.000000),
             (50.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (255), GREEN (0), BLUE (0);
  }
 TERM {
    TERMNAME = neg_small;
    POINTS = (-50.000000, 0.000000),
             (-21.764706, 0.000000),
             (-6.470588, 1.000000),
             (-0.588235, 0.000000),
             (50.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED(0), GREEN(255), BLUE(0);
  }
 TERM {
    TERMNAME = zero;
    POINTS = (-50.000000, 0.000000),
             (-12.352941, 0.000000),
             (0.196078, 1.000000),
             (13.529412, 0.000000),
             (50.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (0), BLUE (255);
  }
 TERM {
    TERMNAME = pos_small;
    POINTS = (-50.000000, 0.000000),
             (0.196078, 0.000000),
             (10.000000, 1.000000),
             (10.392157, 1.000000),
             (32.745098, 0.000000),
             (50.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (128), GREEN (0), BLUE (0);
```

```
}
 TERM {
    TERMNAME = pos_big;
    POINTS = (-50.000000, 0.000000),
             (26.470588, 0.000000),
             (39.803922, 1.000000),
             (50.000000, 1.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (128), BLUE (0);
 }
  /* LVAR */
}
LVAR {
 NAME
          = duty_cycle;
  BASEVAR = Duty_Cycle;
  LVRANGE = MIN(0.000000), MAX(255.000000),
            MINDEF(0), MAXDEF(255),
            DEFAULT_OUTPUT(0.000000);
  RESOLUTION = XGRID(0.000000), YGRID(1.000000),
               SHOWGRID (ON), SNAPTOGRID(ON);
 TERM {
    TERMNAME = very_slow;
    POINTS = (0.000000, 0.000000),
             (1.000000, 0.000000),
             (103.000000, 1.000000),
             (113.000000, 1.000000),
             (147.000000, 0.000000),
             (255.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (255), GREEN (0), BLUE (0);
  ł
  TERM {
    TERMNAME = slow;
    POINTS = (0.000000, 0.000000),
             (108.000000, 0.000000),
             (127.000000, 1.000000),
             (131.000000, 0.000000),
             (255.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (255), BLUE (0);
  }
  TERM {
    TERMNAME = med_slow;
    POINTS = (0.000000, 0.000000),
             (133.000000, 0.000000),
             (142.000000, 1.000000),
             (162.000000, 0.000000),
             (255.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (128), BLUE (128);
  }
  TERM {
    TERMNAME = medium;
    POINTS = (0.000000, 0.000000),
             (151.000000, 0.000000),
             (164.000000, 1.000000),
             (166.000000, 1.000000),
             (174.000000, 0.000000),
             (255.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (0), BLUE (255);
  }
 TERM {
    TERMNAME = med_fast;
    POINTS = (0.000000, 0.000000),
             (166.000000, 0.000000),
             (178.000000, 1.000000),
```

```
(193.000000, 0.000000),
             (255.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (255), GREEN (0), BLUE (128);
  }
 TERM {
    TERMNAME = fast;
    POINTS = (0.000000, 0.000000),
             (189.000000, 0.000000),
             (202.000000, 1.000000),
             (232.000000, 0.000000),
             (255.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (128), GREEN (0), BLUE (0);
  }
 TERM {
    TERMNAME = very_fast;
    POINTS = (0.000000, 0.000000),
             (206.000000, 0.000000),
             (255.000000, 1.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (128), BLUE (0);
  }
  /* LVAR */
}
LVAR {
 NAME
         = velocity;
  BASEVAR = Velocity;
 LVRANGE = MIN(-5.000000), MAX(5.000000),
            MINDEF(0), MAXDEF(255),
            DEFAULT_OUTPUT(0.000000);
 RESOLUTION = XGRID(0.000000), YGRID(1.000000),
               SHOWGRID (OFF), SNAPTOGRID(ON);
 TERM {
    TERMNAME = neg_big;
    POINTS = (-5.000000, 1.000000),
             (-3.784314, 1.000000),
             (-2.529412, 0.000000),
             (5.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (255), GREEN (0), BLUE (0);
  }
 TERM {
    TERMNAME = neg_med;
    POINTS = (-5.000000, 0.000000),
             (-3.784314, 0.000000),
             (-2.529412, 1.000000),
             (-1.274510, 0.000000),
             (5.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED(0), GREEN(255), BLUE(0);
  }
 TERM {
    TERMNAME = neg_small;
    POINTS = (-5.000000, 0.000000),
             (-2.568627, 0.000000),
             (-1.313725, 1.000000),
             (-0.058824, 0.000000),
             (5.000000, 0.000000);
    SHAPE = LINEAR;
    COLOR = RED (0), GREEN (0), BLUE (255);
  }
 TERM {
    TERMNAME = zero;
    POINTS = (-5.000000, 0.000000),
             (-1.000000, 0.000000),
             (-0.019608, 1.000000),
```

```
(0.960784, 0.000000),
               (5.000000, 0.000000);
      SHAPE = LINEAR;
      COLOR = RED (128), GREEN (0), BLUE (0);
    }
    TERM {
      TERMNAME = pos_small;
      POINTS = (-5.000000, 0.000000),
               (-0.137255, 0.000000),
               (1.117647, 1.000000),
               (2.372549, 0.000000),
               (5.000000, 0.000000);
      SHAPE = LINEAR;
      COLOR = RED(0), GREEN(128), BLUE(0);
    }
    TERM {
      TERMNAME = pos_med;
      POINTS = (-5.000000, 0.000000),
               (1.078431, 0.000000),
               (2.333333, 1.000000),
               (3.588235, 0.000000),
               (5.000000, 0.000000);
      SHAPE = LINEAR;
      COLOR = RED (0), GREEN (0), BLUE (128);
    }
    TERM {
      TERMNAME = pos_big;
      POINTS = (-5.000000, 0.000000),
               (2.294118, 0.000000),
               (3.549020, 1.000000),
               (5.000000, 1.000000);
      SHAPE = LINEAR;
      COLOR = RED (255), GREEN (0), BLUE (128);
   }
  } /* LVAR */
} /* VARIABLE_SECTION */
OBJECT_SECTION {
  INTERFACE {
    INPUT = (current_height, FCMBF);
    POS = -213, -137;
   RANGECHECK = ON;
  }
  INTERFACE {
    INPUT = (delta_height, FCMBF);
    POS = -216, -83;
   RANGECHECK = ON;
  }
  INTERFACE {
    OUTPUT = (duty_cycle, COM);
    POS = 158, -79;
   RANGECHECK = ON;
  }
  RULEBLOCK {
    INPUT = current_height, delta_height, velocity;
   OUTPUT = duty_cycle;
    AGGREGATION = (MIN_MAX, PAR (0.00000));
    COMPOSITION = (GAMMA, PAR (0.00000));
    POS = -39, -113;
    RULES {
      TF
            current_height = very_lo
       AND delta_height = neg_big
      THEN duty_cycle = slow WITH 1.000;
           current_height = very_lo
      IF
       AND delta_height = neg_small
      THEN duty_cycle = med_slow WITH 1.000;
```

```
ΤF
     current_height = very_lo
 AND delta height = zero
                          WITH 1.000;
THEN duty_cycle = medium
IF current_height = very_lo
 AND delta_height = pos_small
THEN duty_cycle = fast WITH 1.000;
IF
    current_height = very_lo
 AND delta_height = pos_big
THEN duty_cycle = very_fast
                              WITH 1.000;
     current_height = lo
ΤF
 AND delta_height = neg_big
THEN duty_cycle = slow WITH 1.000;
IF
     current_height = lo
 AND delta_height = neg_small
THEN duty_cycle = med_slow WITH 1.000;
ΤF
    current_height = lo
 AND delta_height = zero
THEN duty_cycle = medium
                          WITH 1.000;
    current_height = lo
ΤF
 AND delta_height = pos_small
THEN duty_cycle = fast WITH 1.000;
     current_height = lo
IF
 AND delta_height = pos_big
THEN duty_cycle = very_fast
                              WITH 1.000;
   current_height = medium
IF
 AND delta_height = neg_big
THEN duty_cycle = very_slow
                              WITH 1.000;
TF
    current_height = medium
 AND delta_height = neg_small
THEN duty_cycle = med_slow WITH 1.000;
     current_height = medium
IF
 AND delta_height = zero
THEN duty_cycle = med_fast WITH 1.000;
    current_height = medium
TF
 AND delta_height = pos_small
THEN duty_cycle = fast WITH 1.000;
TF
   current_height = medium
 AND delta_height = pos_big
THEN duty_cycle = very_fast
                              WITH 1.000;
IF
    current_height = hi
 AND delta_height = neg_big
THEN duty_cycle = very_slow
                              WITH 1.000;
ТF
   current_height = hi
 AND delta_height = neg_small
THEN duty_cycle = med_slow WITH 1.000;
    current_height = hi
IF
 AND delta_height = zero
THEN duty_cycle = med_fast WITH 1.000;
ΤF
     current_height = hi
 AND delta_height = pos_small
THEN duty_cycle = fast WITH 1.000;
IF current_height = hi
 AND delta_height = pos_big
THEN duty_cycle = very_fast
                              WITH 1.000;
     current_height = very_hi
ΤF
 AND delta_height = neg_big
THEN duty_cycle = very_slow
                              WITH 1.000;
    current_height = very_hi
TF
 AND delta_height = neg_small
THEN duty_cycle = slow
                        WITH 1.000;
IF
   current_height = very_hi
 AND delta_height = zero
THEN duty_cycle = med_slow WITH 1.000;
IF
     current_height = very_hi
 AND delta_height = pos_small
THEN duty_cycle = medium WITH 1.000;
```

TF current_height = very_hi AND delta height = pos big THEN duty_cycle = very_fast WITH 1.000; IF current_height = very_lo AND delta_height = neg_small AND velocity = zero THEN duty_cycle = very_slow WITH 1.000; IF current_height = very_lo AND delta_height = neg_small AND velocity = pos_small THEN duty_cycle = very_slow WITH 1.000; TF current_height = very_lo AND delta_height = neg_small AND velocity = pos_med THEN duty_cycle = very_slow WITH 1.000; IF current_height = very_lo AND delta_height = neg_small AND velocity = pos_big THEN duty_cycle = very_slow WITH 1.000; IF current_height = very_lo AND delta_height = pos_small AND velocity = zero THEN duty_cycle = fast WITH 1.000; IF current_height = very_lo AND delta_height = pos_small AND velocity = neg_small THEN duty_cycle = fast WITH 1.000; IF current_height = very_lo AND delta_height = pos_small AND velocity = neg_med THEN duty_cycle = fast WITH 1.000; IF current_height = very_lo AND delta_height = pos_small AND velocity = neg_big THEN duty_cycle = fast WITH 1.000; IF current_height = lo AND delta_height = neg_small AND velocity = zero THEN duty_cycle = very_slow WITH 1.000; IF current_height = lo AND delta_height = neg_small AND velocity = pos_small THEN duty_cycle = very_slow WITH 1.000; current_height = lo IF AND delta_height = neg_small AND velocity = pos_med THEN duty_cycle = very_slow WITH 1.000; IF current_height = lo AND delta_height = neg_small AND velocity = pos_big THEN duty_cycle = very_slow WITH 1.000; IF current_height = lo AND delta_height = pos_small AND velocity = zero THEN duty_cycle = fast WITH 1.000; IF current_height = lo AND delta_height = pos_small AND velocity = neg_small THEN duty_cycle = fast WITH 1.000; current_height = lo IF AND delta_height = pos_small AND velocity = neg_med THEN duty_cycle = fast WITH 1.000; current_height = lo IF AND delta_height = pos_small AND velocity = neg_big

AN600

```
THEN duty_cycle = fast WITH 1.000;
IF
    current height = medium
 AND delta_height = neg_small
 AND velocity = zero
THEN duty_cycle = slow WITH 1.000;
ΤF
   current_height = medium
 AND delta_height = neg_small
 AND velocity = pos_small
THEN duty_cycle = slow WITH 1.000;
IF current_height = medium
 AND delta_height = neg_small
 AND velocity = pos_med
THEN duty_cycle = slow
                        WITH 1.000;
IF current_height = medium
 AND delta_height = neg_small
 AND velocity = pos_big
THEN duty_cycle = slow WITH 1.000;
IF current_height = medium
 AND delta_height = pos_small
 AND velocity = zero
THEN duty_cycle = fast
                        WITH 1.000;
   current_height = medium
IF
 AND delta_height = pos_small
 AND velocity = neg_small
THEN duty_cycle = fast WITH 1.000;
IF current_height = medium
 AND delta_height = pos_small
 AND velocity = neg_med
THEN duty_cycle = fast
                        WITH 1.000;
IF
   current_height = medium
 AND delta_height = pos_small
 AND velocity = neg_big
THEN duty_cycle = fast
                        WITH 1.000;
IF current_height = hi
 AND delta_height = neg_small
 AND velocity = zero
THEN duty_cycle = med_slow WITH 1.000;
IF current_height = hi
 AND delta_height = neg_small
 AND velocity = pos_small
THEN duty_cycle = med_slow
                            WITH 1.000;
IF
   current_height = hi
 AND delta_height = neg_small
 AND velocity = pos_med
THEN duty_cycle = med_slow
                           WITH 1.000;
   current_height = hi
IF
 AND delta_height = neg_small
 AND velocity = pos_big
THEN duty_cycle = med_slow WITH 1.000;
IF
    current_height = hi
 AND delta_height = pos_small
 AND velocity = zero
THEN duty_cycle = very_fast WITH 1.000;
IF current_height = hi
 AND delta_height = pos_small
 AND velocity = neg_small
THEN duty_cycle = very_fast WITH 1.000;
   current_height = hi
TF
 AND delta_height = pos_small
 AND velocity = neg_med
THEN duty_cycle = very_fast
                             WITH 1.000;
IF
   current_height = hi
 AND delta_height = pos_small
 AND velocity = neg_big
THEN duty_cycle = very_fast
                              WITH 1.000;
IF
     current_height = very_hi
```

```
AND delta_height = neg_small
           AND velocity = zero
         THEN duty_cycle = medium WITH 1.000;
         IF current_height = very_hi
           AND delta_height = neg_small
           AND velocity = pos_small
         THEN duty_cycle = medium WITH 1.000;
         IF current_height = very_hi
           AND delta_height = neg_small
           AND velocity = pos_med
         THEN duty_cycle = medium WITH 1.000;
             current_height = very_hi
         TF
           AND delta_height = neg_small
           AND velocity = pos_big
         THEN duty_cycle = medium WITH 1.000;
         IF current_height = very_hi
           AND delta_height = pos_small
           AND velocity = zero
         THEN duty_cycle = very_fast WITH 1.000;
         IF current_height = very_hi
           AND delta_height = pos_small
           AND velocity = neg_small
         THEN duty_cycle = very_fast
                                       WITH 1.000;
         IF current_height = very_hi
           AND delta_height = pos_small
           AND velocity = neg_med
         THEN duty_cycle = very_fast
                                       WITH 1.000;
         IF current_height = very_hi
           AND delta_height = pos_small
           AND velocity = neg_big
         THEN duty_cycle = very_fast WITH 1.000;
       } /* RULES */
     }
     INTERFACE {
       INPUT = (velocity, FCMBF);
       POS = -211, -29;
       RANGECHECK = ON;
     }
   } /* OBJECT_SECTION */
 } /* MODEL */
  /* PROJECT */
TERMINAL {
   BAUDRATE
               = 9600;
   STOPBITS
               = 1;
               = NO;
   PROTOCOL
   CONNECTION = PORT1;
   INPUTBUFFER = 4096;
   OUTPUTBUFFER = 1024;
} /* TERMINAL */
```

}

APPENDIX B: MYMAIN.ASM TEMPLATE FOR THE PIC16CXXX FAMILY

1 PROCESSOR 16C7	'1				
; - USER MAIN FILE	· 			_	
2 CODE_START		EQU	0x100	;code startadr for 16C71	
RESET_ADR		EQU	0x000	;reset vector	
(3)F u zzy_ram_	START	EQU	0x00C	;first free RAM location for 16C71	
	clude	"myproj	.var"	;include preassembler variables	
CBI	LOCK			;starts after fuzzy ram locations	
	userl			;reserve 1 byte (example)	
ENI	DC				
ORG	GODE_START			;example start adress for code	
mymain 6 main loop	11	initmyp	roj	;call init once	
mov	zlw	000		;example	
7	/wf	lv0 Input 1		;set 1st crisp input	
mov	zlw	0A0		;example	
	zwf	lv1 Input 2		iset 2nd crisp input	
	11	myproj	—	;call preassembler code	
mov	7f	invalid	flags,W	-	
btf	ss	Z	-	itest if the project is completely defined	
got	20	case_no	_fire		
case_fire					
, jpr	roj OK				
(9) — met	<i>r</i> f	lv2_Out	put,W	;fetch crisp output	
;us	ser code				
got	20	main_lo	op		
case_no_fire					
;nc	o rule define	ed for t	his inpu	at combination	
i ca	all default_l	handling	_routine	2	
; us	ser code				
got got	10	main_lo	op		
(5)INC	LUDE "mypro	j.asm"		;include preassembler code	
;					
ORG	ξ.	RESET_A	.DR		
got	20	mymain		;jump to program code	
ENI)			;end for assembler (only here)	
Note: Refer to the "Integration" section for the number descriptions.					

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- The PICmicro family meets the specifications contained in the Microchip Data Sheet.
- Microchip believes that its family of PICmicro microcontrollers is one of the most secure products of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the PICmicro microcontroller in a manner outside the operating specifications contained in the data sheet. The person doing so may be engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
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